BOULBY AND TEESDOCK

TIMES

August 2026



SAFE
CERTAIN
SUSTAINABLE

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Get up to speed with the latest news and stories from Boulby and Teesdock sites by taking a look at this month's highlights.

ICL BOULBY AND TEESDOCK

The home of

POLYSULPHATE®

A Message from Grahame

- Grahame Wallace
VP and General Manager



" Welcome to the August edition of the Boulby & Teesdock Times. This month's edition includes many of our regular theme subjects of Quality, AI Innovations, and business improvements plus many more articles for your enjoyment.

Our annual outages were successfully delivered without injury and any major near misses at both Boulby & Teesdock during the last week of July & early part of August. A commendable achievement, however, one I would also expect based upon the planning and preparation by all the teams for delivering a Safe and Certain outcome in all their work activities. In addition, numerous audits were completed by local teams and the Safety Dept during the outage confirming understanding of the hazards and risks and compliance with the agreed control measures by those undertaking the work activities. The audit findings are being reviewed in order that we can learn how we repeat the positives and look at how we can be better next time around. THANKS TO ALL the team involved whether ICL employee or one of our many valuable contractors! 💪

In last month's introduction I referenced the extremely positive quality feedback from our third-party surveyor in Brazil where the Poly Grn and Pot+ 37% loaded in May was offloaded with low levels of dust and fines recorded. The first article provides more detail and the photos to give a good visualisation of the offloading process. In next month's edition we will share work that is taking place at both Boulby & Teesdock to transfer quality into the teams providing more dynamic and real time testing of or products in our process.

As you are all aware the CLA pay awards discussions have been concluded for this year and allows us all now to focus back on improvement opportunities whether, safety, operational performance, cost and efficiency improvements to name a few as whilst in transition to a potential new owner this is not the time to tread water, no it's the time to continue to make our business more sustainable. On the subject of potential buyers, I was pleased to welcome a team of 12 representatives from K + S to our business. K + S is a German chemical company and raw materials supplier specialising in potash and salt mining serving agriculture, industrial and consumer sectors with global production sites across Europe and North America. Their visit included an underground and surface tour on the first day and on the second day a tour of the Teesdock facility. The visits were well planned allowing our visitors to see all the major aspects of our business and I was proud of all those that participated and the positive image that was given of our people, our assets and both sites from all the preparatory work that had been undertaken. Let's ensure that the standards that we have set are now maintained in all areas as we look forward to further visits.

This month's edition includes two great pages of a broad range of examples of how our business donations are making a difference in our local community including one which was kindly supported from one of our contractor partners JW Mortimer Ltd. We continue with our tradition to proudly support projects that make a positive difference to local people and strengthen communities across our region and ultimately continuing to be a part of our local community and not apart from it!

Enjoy this month's edition and good luck with the competition with a chance to win a Bluetooth speaker. "

SPOT THE SPEAKER

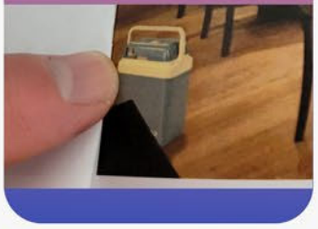
To be in with a chance of winning this months competition for a portable bluetooth speaker.

Seek it out in this months B&TT and send the picture of where it is to:
competitions@icl-group.com.



CONGRATULATIONS

to Ian Harrison on winning last months competition for the cool box.



AGROPROSPERIS 1 SETS SAIL FOR BRAZIL WITH OUTSTANDING PRODUCT QUALITY

QUALITY MATTERS



POLY GRN (5098T)

K_2O	CaO	MgO	SO3	H_2O	+5.60	+4.75	+4.00	+2.00	+1.18	DustScore
14.64	17.8	6.3	49.5	0.06	0.0	1.0	14.5	92.8	99.9	5.5

POTASHPLUS (14,000T)

K_2O	CaO	MgO	SO_3	+5.60mm	+4.75mm	+4.00mm	+2.00mm	+1.18mm	DustScore
37.8	8.70	2.94	22.1	0.0	0.4	10.9	90.3	99.6	20.0

The recent loading of Agroprosperis 1 at Teesdock departed carrying 5,098 tonnes of Polysulphate Granular and 14,000 tonnes of PotashpluS, destined for the Brazilian market.

Brazil remains one of ICL's most quality-conscious and demanding customer markets. With PotashpluS not having been supplied to this destination for a considerable period, ensuring product quality throughout the production, storage, and loading process was a key priority for all teams involved.

To meet these high expectations, several enhanced quality assurance measures were implemented throughout process, including:
- Monitoring and recording visible dust levels during vessel loading.
- Increasing the oil coating target to 1,800 ppm to minimise product dust and reduce customer risk.
- Improving degradation control throughout the production process.
- Maintaining strict grade control standards from production through to shipment.

These additional measures helped ensure both products met the high standards expected by all of our customers.

The results speak for themselves. The independent surveyor's report recorded a low incidence of fines and dust across both products, providing strong evidence of the quality achieved. Images taken throughout the loading operation further demonstrated the excellent condition of the material, showing little to no visible dust during tipping operations.

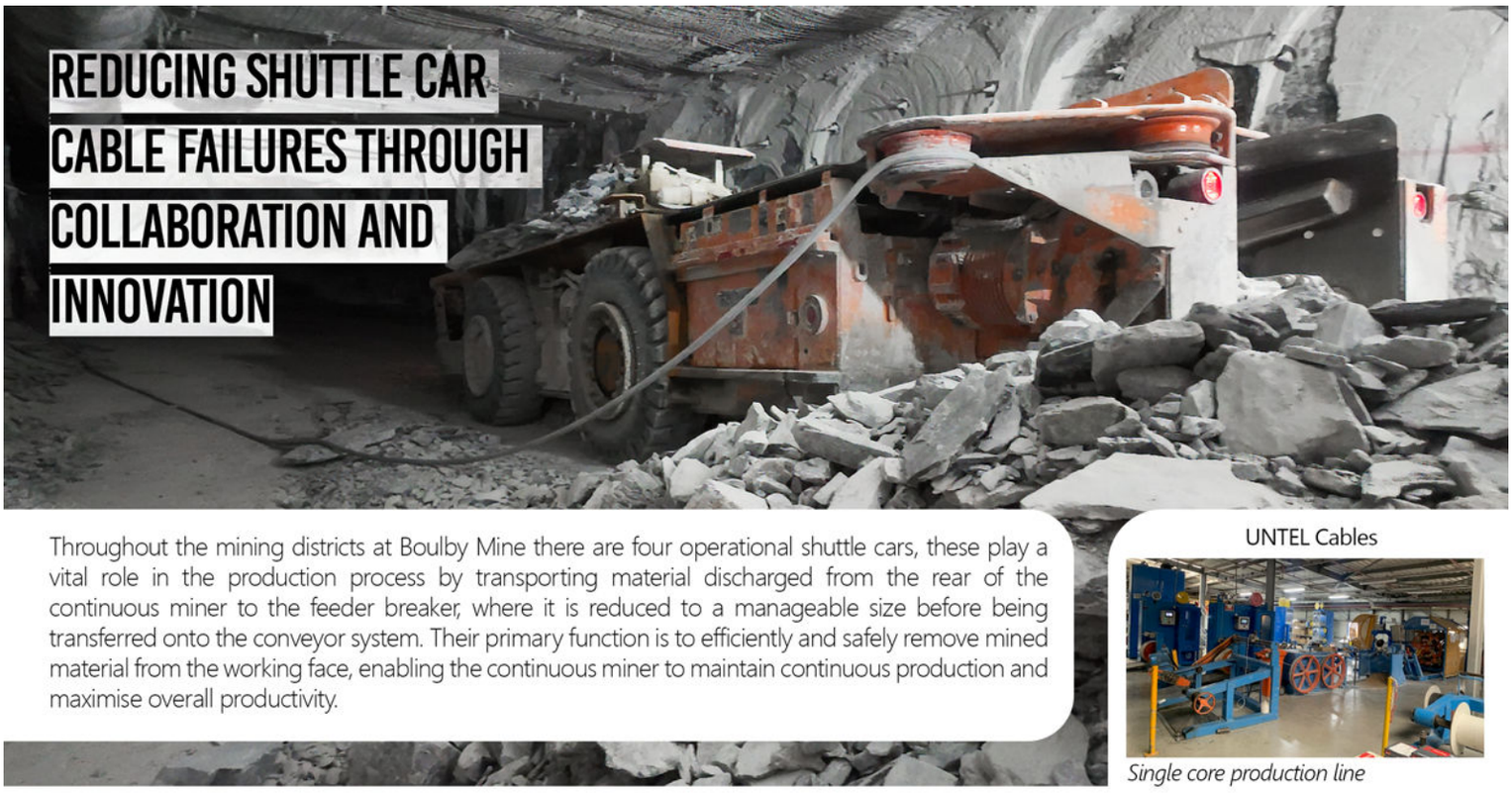


This successful shipment is a testament to the dedication, and teamwork demonstrated across the site. From production and quality control to logistics and port operations, every team played an important role in delivering a product we can be proud of.

A huge thank you to ALL teams involved in making this shipment a success.

Remember, we are all responsible for quality! By continuing to focus on the highest standards in everything we do, we strengthen customer confidence, protect our reputation, and help secure future business opportunities in key markets such as Brazil.

REDUCING SHUTTLE CAR CABLE FAILURES THROUGH COLLABORATION AND INNOVATION



Throughout the mining districts at Boulby Mine there are four operational shuttle cars, these play a vital role in the production process by transporting material discharged from the rear of the continuous miner to the feeder breaker, where it is reduced to a manageable size before being transferred onto the conveyor system. Their primary function is to efficiently and safely remove mined material from the working face, enabling the continuous miner to maintain continuous production and maximise overall productivity.

Each shuttle car can carry approximately 20 tonnes of material per load and measure around nine metres in length. To support these operations, each shuttle car receives a 1100V power supply through a trailing cable approximately 150 metres in length. As production increases and equipment loads grow, ensuring the reliability and durability of this power supply infrastructure becomes increasingly important.

Due to the harsh operating environment and the constant handling of these cables, failures had become a recurring issue, costing Boulby Mine more than £100,000 per year in repairs and maintenance. In response, Tom Goodchild, Electrical Operations Engineer at Boulby Mine, began working closely with cable manufacturer UNTEL to identify and address the root causes.

Tom visited UNTEL's manufacturing facility in Turkey to discuss several key areas:

- Cable design
- Rubber compound performance and cable strength
- Recent cable failures experienced at Boulby
- Shuttle car application requirements

Gaining first-hand insight into the cable manufacturing process gave Tom a deeper understanding of how Boulby and UNTEL could collaborate to develop a more robust, bespoke product capable of withstanding the challenging mining conditions underground.

During the visit, Tom outlined the issues being experienced at Boulby and explained why the existing cable design did not meet operational requirements. These discussions enabled both parties to identify improvements and work towards a cable solution better suited to the demanding application.

Following extensive collaboration, a number of design enhancements were made. These included improvements to the rubber compound, enabling the cable to withstand temperatures of 50°C, and bonding the inner screen to the outer sheath to create a cable that is both durable and flexible. As part of the project, UNTEL supplied a 300-metre trial length free of charge.

The results have been extremely encouraging. In 2025, cable repair costs reached £115,000. However, based on current trends, projected repair costs for 2026 are approximately £60,000, representing a saving of almost 50%.

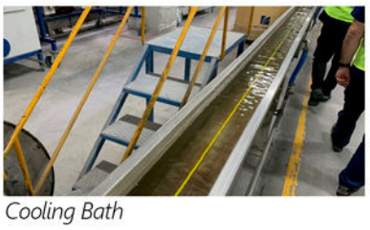
Well done to Tom and the wider team for identifying the issue, conducting detailed research, and working closely with external partners to develop a more robust and cost-effective solution. Their proactive approach has delivered significant operational and financial benefits for Boulby Mine while helping to improve the reliability of a critical piece of mining equipment.

UNTEL Cables

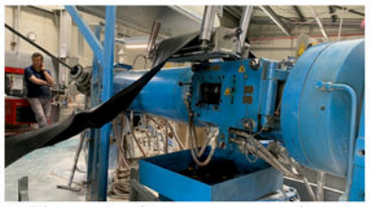
Single core production line



Bare copper on site

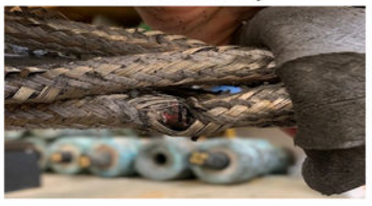


Cooling Bath



Rubber extruding process and outer sheath application

Failures at Boulby



Internal Conductor Failure, this occurred with zero outer sheath damage.



Cable Bunching Faliure

MAJOR IMPROVEMENT PROJECTS DELIVERED DURING JULY SHUTDOWN AT BOULBY MINE



July's planned shutdown at Boulby Mine provided an important opportunity to carry out a range of essential maintenance, repair and improvement works across site, helping to ensure the continued safe, reliable and efficient operation of our facilities.

Two significant projects completed during the shutdown were the replacement of the Rock Shaft skips and the installation of upgraded plant doors designed to improve dust control and operational resilience.

Rock Shaft Skip Replacement

A key milestone during the shutdown was the replacement of the Rock Shaft skips. Known as 23-tonne Sala skips, these units are primarily used for hoisting ore to the surface, while also being capable of conversion for transporting personnel in and out of the mine.

Each skip weighs approximately 12 tonnes and is replaced as part of a planned four-year maintenance cycle. The complex replacement operation was planned and executed by the Shaft & Winder team, with specialist lifting support provided by Mammoet crane services.

The project took around 40 to 48 hours to complete and represents a critical investment in maintaining the reliability and safety of one of the mine's most important pieces of infrastructure.

Upgraded Plant Doors to Improve Dust Control

A second major project involved the replacement of damaged plant doors that were no longer fit for purpose. The new doors have been specifically designed with site conditions in mind, taking into account dust emissions, product loading and the risk of damage from passing vehicles.

To improve performance and durability, the replacement doors have been installed on the outside of the building and made slightly wider than the original opening. They have also been positioned close to the external skin of the building to help create a more effective seal.

While some finishing work remains, including sealing around the door framework, installing a sloped canopy and completing sheeting work around the upper corners of the building, the upgraded design is expected to deliver a significant reduction in dust emissions once fully completed.

The work was carried out by Shield Industrial, the specialist contractor responsible for maintaining the site's roller shutter and high-speed doors. Having worked closely with Boulby for the past two years, Shield Industrial has focused on delivering repairs and upgrades that prioritise longevity, continuous improvement and safe working practices. The team continues to support site operations through routine inspections and maintenance programmes.

The new door design is expected to reduce the likelihood of accidental damage, improve reliability in demanding site conditions and provide a much higher standard of dust containment than the previous installation.











These projects highlight the value of the July shutdown period, allowing teams to complete major maintenance and improvement work that will support safer operations, improved environmental performance and increased reliability across the site for years to come.

Boulby Mine Supports Local Community Groups with £1,500 in Donations

Three community organisations across the local area have benefitted from Boulby and Teesdock funding support after they were awarded £500 each to help them deliver important projects and services for local residents.

The donations have been awarded to Hummersea Forest School, Skinningrove Village Hall, and Great Ayton Under-10s Football Club, with each group using the funding to enhance opportunities for children, families and the wider community.

Investing in Outdoor Learning at Hummersea Forest School

Hummersea Forest School, which has recently been established at Hummersea Primary School, will use the funding to improve its outdoor learning environment.

The school currently has a woodland space with basic equipment but is seeking to expand its facilities to provide enriching outdoor experiences throughout the year. The donation will contribute towards the purchase of an all-weather shelter, allowing children to engage with nature regardless of the weather.

The Forest School also has ambitions to create more adventurous play opportunities, install educational information boards to encourage independent learning about local wildlife, develop a pond habitat to support biodiversity, and improve storage facilities for equipment through the addition of a shipping container and shelving units.

Supporting Vital Community Services in Skinningrove

Skinningrove Village Hall has received funding towards the purchase of a new oven, replacing the old one that is no longer functioning properly.
The oven plays a crucial role in delivering the hall's popular Sunday lunch service, which provides local residents, particularly vulnerable members of the community, with an opportunity to enjoy a hot meal while socialising in a welcoming setting.

The service also generates valuable income that helps cover the running costs of the hall. Without a working oven, the organisation would be unable to continue key initiatives, including a planned Christmas Dinner event and its Warm Space project, which aims to provide soup and a roll to residents struggling with heating costs during the winter months.

The new oven will help ensure the Village Hall can continue serving as an important community hub and maintain services that combat isolation while providing practical support to those who need it most.



Helping Young Players Get Off to a Great Start

Great Ayton Under-10s Football Club, a newly formed team welcoming children from across the Tees Valley, will use the donation to purchase kit, winter coats and much needed training equipment.

The club is already holding weekly training sessions and is working towards joining a competitive league. For many of the young players, it represents their first opportunity to be part of a football team and build friendships beyond their existing school communities.

As well as promoting physical activity, the club aims to support the mental wellbeing of its members while helping them develop confidence, resilience, teamwork and determination.

Supporting Stronger Communities

Boulby Mine is proud to support projects that make a positive difference to local people and strengthen communities across the region. By investing in initiatives that promote education, wellbeing, inclusion and community spirit, the mine continues its commitment to helping local organisations thrive and deliver lasting benefits for residents of all ages.

A Cut Above for Castleton Community



Boulby Donates Ride-On Mower to Support Castleton Community Facility

Boulby Mine has donated a ride-on mower to the volunteers responsible for maintaining Castleton's popular play area and football field, helping to secure the future upkeep of a valued community asset.

The donation follows an appeal from Jed Day, ICL Boulby and Teesdock Planning Manager, who is one of just a few regular volunteers responsible for maintaining the facility.

Used by local families, children, schools and visitors from across the Esk Valley and beyond, the play area and football field provide an important recreational space for the community. However, maintaining the grounds has become increasingly challenging due to the limited resources available to the volunteer team.

While routine safety inspections, litter picking and general maintenance are carried out each week, the football field has often depended on volunteers providing their own ride-on mowers. This has made it difficult to keep the grass cut to the standard required for regular use.

Fortunately, Boulby Mine was able to help. The site had a surplus ride-on mower available for donation, which was undergoing repairs with local contractor JW Mortimer LTD. When the company learned that the mower was destined for a local volunteer group, it generously completed the repairs and servicing free of charge.

John Mortimer said:
"When I heard about the donation to the volunteers, I wanted to be involved. We were delighted to repair and service the machine at no cost to help support such a worthwhile community facility."

The donation will enable more regular maintenance of the football field and play area, helping to ensure the facility remains safe, accessible and enjoyable for residents and visitors alike.

Jed Day said:
"This facility is a real focal point for the community and is enjoyed by people of all ages. The small volunteer team works incredibly hard to keep it maintained, so having reliable access to a ride-on mower will make a huge difference. We're very grateful that Boulby Mine was able to support us in this way."



L-R - David Mcluckie - John Mortimer - Jed Day - Keith Welford

bigMOVE 2026

Q1'26 Finalist

Big Idea Award-Winning Innovation: AI Dust Monitoring Enhances Environmental Performance



Perspectives of the Aloatec cameras

Protecting the environment is a key priority across Boulby Mine, and meeting the requirements of our environmental permit is an essential part of maintaining our licence to operate. Our permit requires that no visible dust crosses the site boundary and that regular checks are carried out to ensure the PotashpluS stack is operating effectively.

Until now, stack emission checks have relied on manual inspections, with operators walking to four observation points around the site. While this approach has served us well, it is time-consuming and only provides a snapshot of conditions at a specific moment. As weather and operating conditions can change quickly, dust events may develop between inspections without being detected.

Although dust monitors positioned around Boulby's site boundary measure airborne dust levels, they cannot confirm whether dust has crossed the boundary or identify where it originated. This makes it more difficult to respond quickly during dust events and to target improvement efforts where they will have the greatest impact.

Introducing AI-Powered Dust Monitoring

To strengthen our environmental monitoring capability, the site is investing in an advanced AI camera system that will provide continuous, real-time monitoring of dust emissions across the entire site.

The innovation has already received ICL-wide recognition, winning the Q1 2026 ICL Big Award for the Most Innovative Idea. The award celebrates initiatives that deliver meaningful improvements through innovation, collaboration and forward thinking, highlighting the potential this technology has to transform the way we monitor and manage environmental performance.

Three strategically positioned cameras will provide full site coverage, using AI to visually detect and quantify dust emissions. The system displays emissions using colour-coded plume imagery, making it easy to identify the location, density and movement of dust in real time.

Through an online platform, authorised users will be able to:

View live camera feeds from anywhere on site.
Review historical footage and emission trends.
Receive automated alerts when abnormal dust conditions are detected.
Configure monitoring settings to meet operational requirements.
Continuous Stack Monitoring

The new system will continuously monitor the PotashpluS stack plume, giving the processing team immediate visibility of any abnormal operating conditions. This will enable rapid intervention before minor issues develop into larger environmental events.

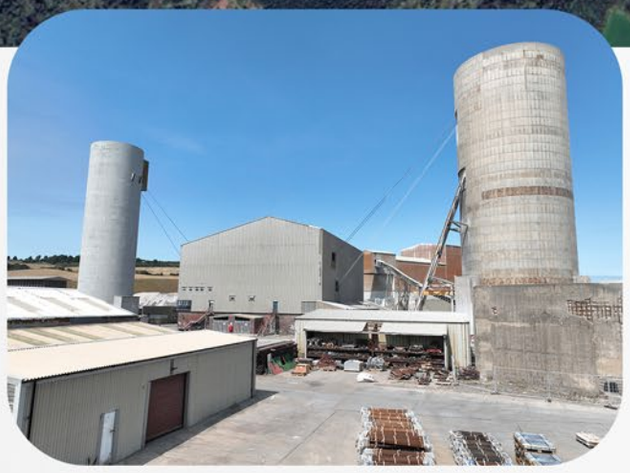
With complete site coverage, the AI cameras will also determine whether visible dust is approaching or crossing the site boundary. This enhanced visibility will help identify dust-prone areas, allowing teams to prioritise dust suppression activities and make faster, more informed operational decisions.



The project represents a £30,000 investment covering the supply, installation, implementation and training for the new AI camera system. In return, it will deliver significant operational and environmental benefits by providing continuous, real-time monitoring of dust emissions across the site. The colour-coded imagery will enable operators to quickly identify emission sources, respond rapidly to abnormal conditions and target dust control measures more effectively.







The system will also strengthen environmental compliance by reducing the risk of regulatory incidents and supporting our Right to Operate. Continuous visual monitoring will provide valuable evidence of environmental performance, help assess the effectiveness of mitigation measures and support ongoing improvements. Looking ahead, there is also the opportunity to integrate AI camera data with Continuous Emissions Monitoring System (CEMS) particulate data and real-time dust monitor readings, creating a more proactive and intelligent approach to process control.

Winning the Q1 ICL Big Award for the Most Innovative Idea is a fantastic achievement for everyone involved in developing this project. More importantly, it demonstrates how innovative thinking can deliver practical solutions. As the system is rolled out, it will provide our teams with the information they need to respond more quickly, make better decisions and continue driving improvements across the site.

Well done to Zoe Goodchild, Environement Manager, Andy Dowson, Head of EHS and Rob McConnell Head of Business Projects and Innovation.



New Woodland Project Set to Enhance Boulby Site

TEES COMMUNITY FOREST

We would like share news of a new environmental project that will be taking place at Boulby later this year.

Working in partnership with Tees Community Forest, a new woodland will be created on site, delivering a significant environmental enhancement for the local area. The project is being fully funded by Tees Community Forest, covering all planting costs as well as maintenance for the first five years.

The scheme has already completed the necessary consultation process with all relevant stakeholders and has successfully undergone the required environmental assessments, paving the way for planting to begin during the upcoming tree planting season at the end of the year.

The woodland will feature a diverse mix of native tree species, helping to boost biodiversity and create valuable new habitats for wildlife. In total, 2,452 trees will be planted across the site, including:



English Oak (10%)
Silver Birch (25%)
Hazel (25%)
Common Alder (20%)
Rowan (20%)

In addition, a shrubby planting area containing 289 trees and shrubs will be established using an even mix of:

Hawthorn - Blackthorn - Hazel - Goat Willow

As part of the project, a commemorative information plaque will also be installed, providing visitors and passers-by with details about the woodland and its environmental importance.

Beyond the environmental benefits, the scheme may also generate approximately £1,000 per year for the next 15 years. This presents an opportunity to support local environmental improvements and community initiatives, or contribute to local charities, helping to create a lasting positive legacy from the project.

There is also potential for employee volunteering opportunities during the planting phase, offering colleagues a chance to get involved directly in creating this new woodland and supporting biodiversity at Boulby.

This is a fantastic example of how partnerships can deliver meaningful environmental improvements while benefiting both the local community and the natural environment.

Stay tuned for further updates as this exciting project develops.



Three New Polaris Rangers Join the Underground Fleet

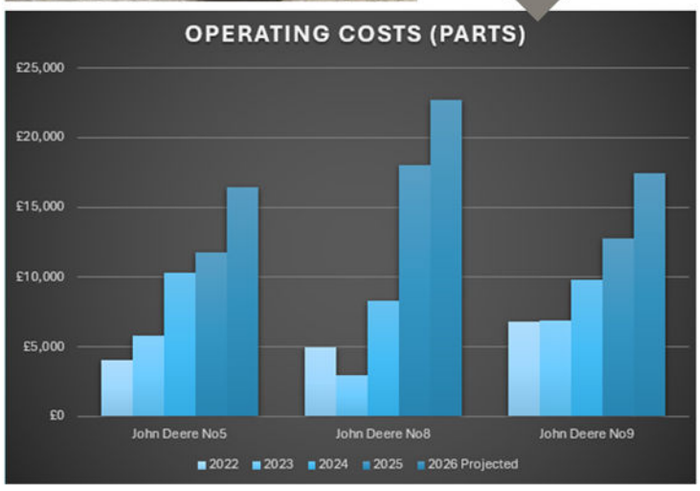


New fleet of Polaris Rangers at Boulby



The current fleet of three John Deere XUV Utility vehicles

2022-2026 operating costs including the 2026 projection



Boulby Mine has welcomed three new Polaris Ranger utility vehicles, replacing an ageing fleet of John Deere XUVs that have provided reliable service for more than 15 years.

The outgoing John Deere vehicles entered service in 2010 and have significantly exceeded their typical high-use lifespan of 3,000 operating hours. The three vehicles currently in operation have accumulated between 4,900 and 5,900 hours each, resulting in increasing maintenance requirements, rising operating costs, and reduced availability when being repaired and maintained.

Over a two month period, a review of suitable diesel-powered utility vehicles available in the UK was undertaken. Following evaluations by Stephen Hall, Carl Kirkbride, Sam McCreedy and Richard Sykes, the Polaris Ranger was identified as the best solution to meet Boulby's operational requirements.

The new Polaris Rangers offer a number of advantages over the previous vehicles. With 330mm of ground clearance compared to 150mm on the existing fleet, they are better suited to navigating underground conditions while maintaining dimensions that fit comfortably within the mine environment.

The vehicles have already proven their capability in similar applications, with ICL operating the same brand on surface and receiving positive feedback from operators. To ensure suitability underground, a survey of all restricted access areas was completed by the Rock Engineering team, confirming the vehicles can safely operate in the required working areas.

These utility vehicles play a vital role in supporting safety inspections and operational activities across the underground workings. They are regularly used by Rock Engineers and Central Overseers to access locations that cannot be reached using any other vehicle in the fleet.

Such as Inspections of Belt Roads, Rock Shaft Sump and 2 Belt areas. Transporting personnel, tools and materials for belt roller and belt joint repairs and supporting general housekeeping activities throughout the mine.

In addition to improving reliability and operational efficiency, the replacement programme delivers a significant financial benefit. The new Polaris Rangers are expected to save approximately £7,393 per vehicle per year in operating costs, equating to an annual saving of £22,179 across all three vehicles.

The investment marks another positive step in maintaining a safe, reliable and efficient underground fleet while ensuring colleagues have the right equipment to carry out critical inspection and maintenance work throughout the mine.



Carl Kirkbride and Stephen Hall alongside one of the new Mine Modified Polaris Rangers

Deep underground lettuce and fridge...

WHEN'S THE SALAD BAR OPENING?

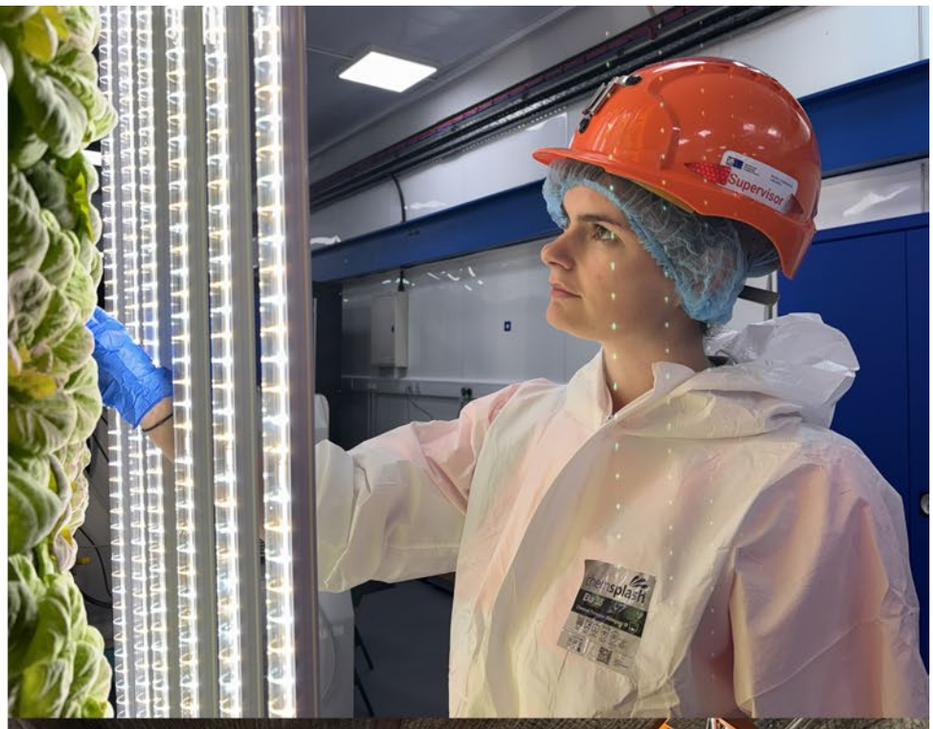
The world's first deep underground farm

The latest project to call Boulby Underground Lab home is unlike any other we've hosted before. Over the last two months, we have been installing and operating the world's first deep underground vertical farming study, hosted in collaboration with the University of Sheffield and Farm Urban.

Deep underground vertical farming has been an idea for quite some time, but no one has ever tried to collect real data from actual farms. This project will change that, being the first to critically assess the technical and financial feasibility of deep underground hydroponics.

The study aims to show a 30 – 50% reduction in costs associated with vertical farming by eliminating the need for heating or air conditioning. The natural, ambient mine temperature outside our lab (~30 °C) provides the heat, and all we need to do is provide low-power LED lighting and water. No need for herbicides or pesticides when you're deep underground!

If successful, the study could kickstart the recommissioning of disused mines all across the UK, turning them into deep underground hydroponic facilities and ushering in new skills and jobs.





Find out more through the ITV News segment linked below:

Dilution fridge delivery and descent

We recently took delivery of a new dilution fridge, brought to site across 9 crates and sent underground in the early hours of the morning.

A dilution fridge is a high-tech piece of kit, used by scientists to super-cool experiments to around -273°C, making it one of the coldest places on the planet! By cooling our experiments, we decrease the amount that the particles vibrate, meaning we can study very unstable quantum systems. Furthermore, by being deep underground, we make the system even more stable by escaping radiation from space. Double win!

Following an intense night shift by Toby and George, and with tremendous support and assistance from all those at the mine, the crates were successfully slung down the shaft, moved through the mine tunnels by telehandler, and positioned in the clean side of the lab ready for construction later this year.

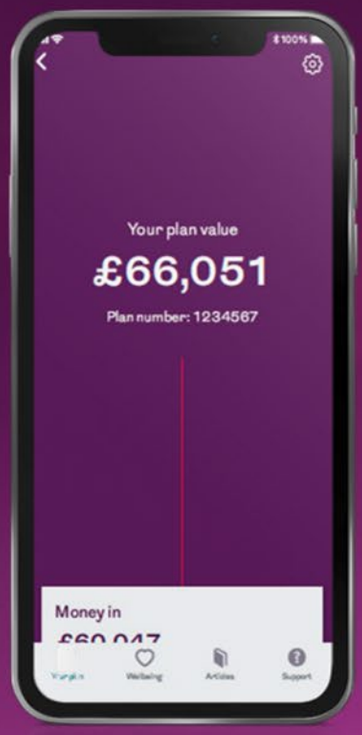
A huge thank you to everyone at ICL who assisted with transporting this super-fragile device underground!



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April 2025

POS P PD 0004/1

PENSION CONTRIBUTION INCREASE WINDOW OPEN NOW

Following the conclusion of the CLA pay award discussions, which resulted in an agreed 3.5% pay increase, a limited-time window is now available for eligible employees who wish to increase their monthly personal pension contributions.

To increase your monthly pension contribution, you'll need to complete the relevant form. To request a copy, contact MyUK.HR@icl-group.com.

Important Information on eligibility:

1. If you have already increased your pension contribution since May 2026 you are not permitted to increase your annual contribution a second time; we previously confirmed every employee could increase their contribution level just once a year following salary exchange guidance, this window is only open to those who have not increased their contribution level this year.
2. The window to increase is open from today, 11 August until 10 September only. If applications are received after this date they will be rejected.
3. If you wish for your new pension contribution level to be effective in August, it must be sent to MyUK.HR@icl-group.com no later than Sunday 16 August. Any applications received after this date until 10 September only will be processed in September's payroll.
4. For those who make a pension increase in August only, please note it will apply to any backdated salary paid in that month only, this will not be the case in September

Don't Miss the Deadline

The window for increasing pension contributions is intentionally short due to payroll processing timelines, so please act promptly if you'd like to take advantage of this opportunity.

Remember, while pension contributions can be reduced at any time, any reduction cannot be reversed until the next annual increase window opens in May 2027.

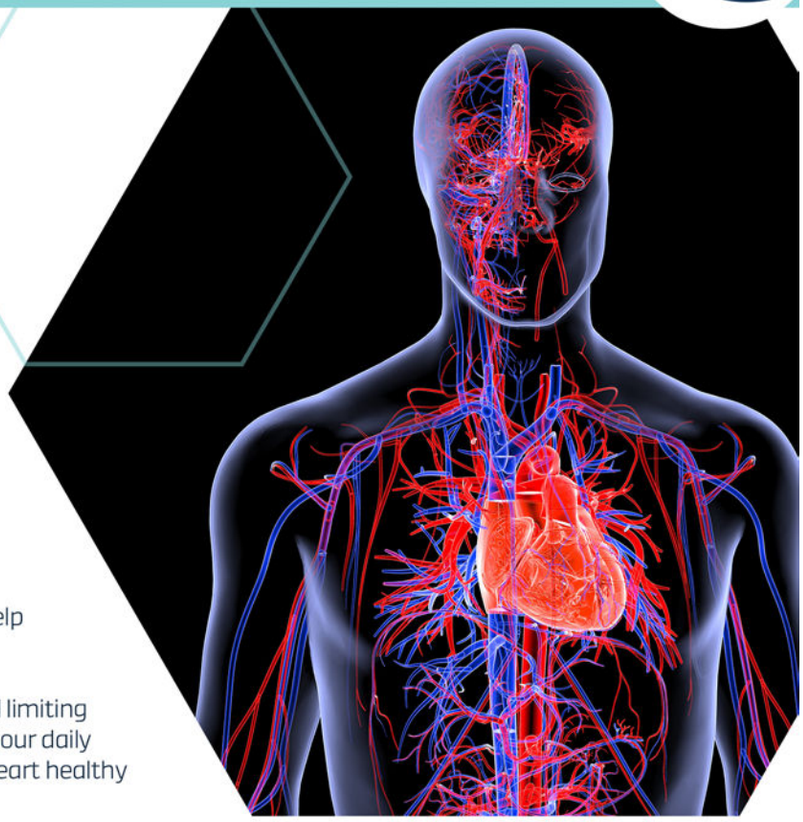
Heart Health Matters

Small Steps, Big Benefits

Looking after your heart doesn't require major lifestyle changes. Understanding your key health numbers, including blood pressure, cholesterol and blood glucose levels, can help you take control of your heart health.

Staying active, eating a balanced diet rich in fruit, vegetables and wholegrains, reducing salt and processed foods, and maintaining a healthy weight can all help lower your risk of heart disease.

Managing stress, getting enough rest, avoiding smoking and limiting alcohol are equally important. Small, consistent changes to your daily routine can have a significant impact, helping to keep your heart healthy and improve your overall wellbeing for years to come.



Contact the medics:
medics@icl-group.com
01287 646523
EXT 3298

To learn more about heart health, please scan the QR code and watch the video

YouTube

Saturday 19th September 2026
www.stokesleyshow.co.uk

ICL Boulby & Teesdock will be joining this year's Stokesley Show



Poly Plant:
The plant produced 52,657 tonnes of Granular, Mini Granular, and Standard product in July. The average run rate was 118 tph, with an average daily run time of 20.1 hours. Granular yield was 45%, below the 47% target. This was due to the screen mesh alterations made to prioritise Mini Granular production for a shipment. Work continues on improving crusher control in the poly plant. In August the PSD of samples from across different areas of the mine will be analyzed to better understand the impact on poly plant performance. GRN grades remained consistently good throughout the month, averaging 14.4% K_2O in granular product.

PotashpluS Plant:
The plant operated for 10 days, producing 6,253 tonnes of PotashPlus 37%. The average run time was 16 hours per day, and the average run rate was 44 tph. Average K_2O for PotashPlus 37% was 37.3%, and average degradation was 3.1%. The average gas consumption was 154 kWh/t, gas consumption was lower than the previous month.

The plant operated for an additional 10 days, producing 5,364 tonnes of PotashPlus 45%. The average run time was 21.5 hours per day, and the average run rate was 41 tph. Average K_2O for PotashPlus 45% was 45.2%, and average degradation was 1.9%. The average gas consumption was 166 kWh/t.

Salt Plant:
A total of 22,540 tonnes of 6 mm salt were hoisted and processed during the month.

A total of 6,279 tonnes of salt has been shipped via Road during the month.

The average plant run rate was 220 tph (11 skips per hour). Anti cake consumption averaged 44 ppm during the month. Work is ongoing to investigate and improve the salt plant run rate and skips per hour.

The most significant breakdowns Poly Plant:

- 12 hours of delay due to LCP 4 PLC module fault
- 11 hours of delay due to zone2 simocode issue
- 4 hours of delay due to poly fines screw blockage

Significant breakdowns PotashpluS plant:

During 37% production

- 53 hours of delay due to waxing drum tyres failure
- 8 hours of delay due to poor quality product

During 45% production

- 23 hours of delay due to waxing drum tyres failure
- 8 hours of delay due to Grade change over

Product	Target	Actual
Poly Hoist	65,600	46,800
Salt Hoist	24,000	22,540
Total Poly Processed	60,050	52,657
PotashpluS 37% Produced	18,583	6,253
PotashpluS 45% Produced	0	5,346

Production Figures

July 2026

Cleveland Potash
Social Club

Social Club Draw August 2026
Winners:
1st Anthony Lyon - 103772 - £200
2nd Andrew Dowson – 127929A - £150
3rd Russell Cowley – 104013 - £100

Summer Draw Winners 2026

1st Kelly Robinson - 134077- £1,000
2nd Craig Lawton – 103543 - £500
3rd Daniel Sanderson – 103656A - £500

Well Done!

Stokesley Show Tickets Saturday 19th September
Apply ASAP

Discounted tickets for Flamingoland, Alpamere, Forbidden Corner Monk Fest - Monk Park Farm

Aladdin Panto at Middlesbrough Theatre 28/12/2026 or 29/12/2026
Apply ASAP

Chris Ramsay – Here Man Show at Stockton Globe Wednesday 30th September
Apply ASAP!

Ultimate Rave Bingo Sat 17th October
Apply ASAP

Oktoberfest German Beer Festival Saturday 26th September Gisborough Hall
Apply ASAP!

Members, if you are interested in any event, please email the Social Club as soon as possible, to arrange your £10.00 per ticket deposit as all tickets are subject to availability and limited spaces at some events.

The deposits will be refundable after you have attended the event

For more information on the events or would like to join the social club please see posters across the site or contact:

CPL.SocialClub@icl-group.com

We welcome your ideas!

Defibrillator Locations Across Boulby



Have your say!

If you have anything you would like to see featured in our monthly newsletterplease contact:

David.Adams@icl-group.com

Follow us on:

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